ORDER OF ASSEMBLY AND INSTALLATION

INTRODUCTION ................................................................. 3

STEP 1: CONFIRM YOUR SHIPMENT ...................................... 3

STEP 2: CHECK ROUGH OPENING ........................................ 3

STEP 3: VERIFY FLOOR CONDITION ..................................... 3

STEP 4: ASSEMBLE THE FRAME ........................................... 3 - 4

STEP 5: INSTALL THE FRAME .............................................. 5

STEP 6: INSTALL THE HINGE TUBE ...................................... 6 - 7

STEP 7: INSTALL THE GUIDE TRACK ................................. 7

STEP 8: INSTALL DOOR PANEL ........................................... 8 - 9

STEP 9: ADJUST CLOSING FORCE ....................................... 10

STEP 10: ADJUST CLOSER SPEED ....................................... 10

STEP 11: ADJUST PIVOT BLOCK ......................................... 11

MAINTENANCE ................................................................ 12

JOB SITE ESSENTIALS ....................................................... 13

IMPORTANT: READ THIS MANUAL THOROUGHLY BEFORE BEGINNING INSTALLATION.

C.R. Laurence, Inc. (CRL) warrants all products manufactured by it and supplied hereunder to be free from defects in material and workmanship in accordance to our contract.

This warranty shall not apply to any products not manufactured by CRL, nor to any products which have been repaired or altered by others without CRL’s written consent. This warranty shall not include failure of parts and materials due to improper installation, inadequate support of surrounding structures, and/or lack of proper maintenance.
INTRODUCTION
Thank you for choosing the Premium Balanced Door System by C.R. Laurence. We have made every effort to assure the utmost quality in materials and craftsmanship. Each unit has been fully assembled and factory tested prior to shipping. Please read this manual thoroughly before beginning installation.

STEP 1: CONFIRM YOUR SHIPMENT
Carefully open the shipping container and look for any damaged parts. Most orders are shipped knocked down and will require on-site assembly. Confirm that the height and width of the door(s) are approximately the same as the rough opening. Your package should include:
- Fully Glazed Door(s)
- Hinge Tube with Top and Bottom Pivot Arms
- Header Assembly
- Floor Mounted Gearbox
- Threshold and Side Jambs

Refer to your packing list for details.

If any parts are missing or damaged, call the C.R. Laurence Technical Sales Department immediately at (800) 421-6144. Refer to the order number on the packing list.

STEP 2: CHECK ROUGH OPENING
Verify that the rough opening is square and plumb. Refer to C.R. Laurence shop drawings to confirm rough opening dimensions. It should be slightly larger than the finished door frame (including header and threshold).

If automatic door options are required, make sure that all electrical wiring is completed to the rough opening and NOT ENERGIZED. Refer to the C.R. Laurence "Site Preparation" drawing and/or your job drawings to confirm all required electrical connections.

STEP 3: VERIFY FLOOR CONDITION
The floor directly below the rough opening should be clean and in good condition. It is critical that the floor be sound and level. The Premium Balanced Door threshold and pivot Gearbox mounts directly to the floor or sub floor surface. It must be able to support the system's weight and firmly hold the fasteners in place for the lifetime of the installation. It is also necessary for the floor to be level and square to the jambs to allow a smooth operation of the Balanced Door.

STEP 4: ASSEMBLE THE FRAME

NOTE: Medium to heavy usage of specified components may cause critical fasteners to loosen over time. C.R. Laurence recommends the use of Cat. No. 24221 Loctite® 242® Threadlocker. It is designed for the locking and sealing of threaded fasteners which require normal disassembly with standard hand tools. The product cures when confined in the absence of air between close fitting metal surfaces and prevents loosening and leakage from shock and vibration. Suitable for applications on less active substrates such as plated surfaces, where disassembly with hand tools is required for servicing.
STEP 4: ASSEMBLE THE FRAME (CONTINUED)

Lay the frame component parts on the floor and assemble with the fasteners specified below. Although the illustration shows a single door frame with Exposed Hinge Tube Jambs, the assembly is similar for Double Door Frames and Concealed Hinge Tube versions.

**NOTE:** All fasteners for Frame Assemblies are included.
Dry fit fabricated frame into the opening to test for size and sill flatness, also allowing for shim space. Remove frame and clean substrate. Apply Cat. No. 95C Silicone Building Sealant to the floor substrate leaving two 1" gaps on the exterior side as shown below. Reposition frame back into opening and press threshold into wet silicone. Shim sill as needed.

Attach the Cat. No. BDPS105 Magnetic Plumb Bob to the Pivot Pin of the assembly in the header. Lower the Plumb Bob until it is just above the Gearbox Key. Adjust the Hinge Jamb, Head and Threshold until the Pivot Pin and Gearbox Key are vertically aligned. Attach the Hinge Jamb to the opening with the appropriate fasteners. Using a spirit level or the Cat. No. 406065 Digital Level, square and plumb the remaining frame members. Shim and permanently mount the frame to the opening with the appropriate fasteners.
STEP 6: INSTALL THE HINGE TUBE

1. Remove the top pivot assembly before proceeding. This will ease the installation of the hinge tube.

The Hinge Tube Assembly carries the full weight of the glazed door and acts as an intermediate hinge for the Balanced Door System. It is very important to install and adjust it properly to achieve free and unrestricted movement. If double doors are supplied, use the shape of the Pivot Arms to identify the left and right Hinge Tubes as depicted below.

2. Orient the Gearbox Key and the Hinge Tube Spindle Slot the same direction.

HINT: The offset lobe of the pivot arm always faces the exterior.

3. Swing the top arm of the Hinge Tube into the cutout for the Top Pivot Arm Assembly.

NOTE: Hinge Tube Spindle Slot must line up with Gearbox Key upon installation. Key can be rotated to align with Spindle Slot with 1/2" (13 mm) Hex Wrench (Not provided).

4. Lower Hinge Tube onto Gearbox

NOTE: Hinge Tube Spindle Slot will straddle the Gearbox Key and drop into place when properly aligned.
STEP 6: INSTALL THE HINGE TUBE (CONTINUED)

5. Re-Install The Top Pivot Assembly by dropping the pivot pin down through the hole in the frame head and into the top of the Hinge Tube. This creates a top pivot point for the Hinge Tube.

Attach with the four fasteners as before with the addition of **Cat. No. 24221 Loctite® 242® Threadlocker**.

Do not attach the screws to the two holes closest to the cutout. These holes are used to accommodate the installation of the Guide Track Assembly.

**NOTE:** it is advisable to use a #3 Phillips driver when attaching the four small screws provided. A screwgun with a #5 torque setting should be used if possible.

STEP 7: INSTALL THE GUIDE TRACK

1. Install Guide Track Assembly with four short screws provided. Insert the assembly up into the head at an angle and drop back down onto the fastener holes.

The Guide Track should be oriented so that the Check Spindle is farthest from the Hinge Tube.

Because the Guide Track is handed but will fit on either side, you must verify it is installed correctly.

**NOTE:** it is advisable to use a #3 Phillips driver when attaching the four small screws provided. A screwgun with a #5 torque setting should be used if possible.
STEP 8: INSTALL DOOR PANEL

1. Place a Shim Washer on the Bottom Pivot Pin for proper gap spacing. Turn the Bottom Pivot Arm 45 degrees to the interior side of door jamb. Adjust the spring tension at the gearbox if necessary.

   Have an assistant hold the Bottom Pivot Arm to keep the Hinge Tube stationary while installing the door.

   Lift the door at an angle and set the bottom cup of the pivot block onto the Pivot Arm Pin as shown. Hold the top of the door at an angle so it clears the header. Make sure the door is securely seated onto the Bottom Pivot Arm by gently rocking it.

2. Swing the door upwards as you maneuver the Guide Roller into the track. If necessary, pry the Top Pivot Arm up slightly until it clears the Pivot Block. Have an assistant hold the door vertical while you align the Top Pivot Arm with the Top Pivot Block.

3. Insert the Top Pivot Arm Shaft into Top Pivot Arm as shown. The set screw fits into the groove to hold the Top Pivot Arm Shaft in place. Apply Cat. No. 24221 Loctite® 242® Threadlocker to set screw and tighten securely.

4. Make sure the closing speed and latching speed valves are FULLY OPENED to allow the door to swing unrestricted. (See page 10, Step 9.)

**NOTE:** A Shim Washer **MUST ALWAYS** be used on the Bottom Pivot Pin. Door failure may result without it. The spacing between the Pivot Block and the Pivot Arm is 3/32"-1/8" (2-3 mm).

- REF222 .031" Shim Washer
- REF221 .062" Shim Washer
- REF22 1/16" Shim Washer
STEP 8: INSTALL DOOR PANEL (CONTINUED)

5. Place the REF190 Hub and REF197 LH Guide Arm onto the Check Spindle, align and hold in place with your hand. Using the Guide Arm, turn the Spindle until it is 90 degrees with the head. Remove the Guide Arm and Hub before continuing to the next step.

6. Insert the Guide Roller into the Guide Track on top of the door. The bend in the Guide Arm always points back towards the door frame. Roll the Guide Arm back and forth in the track a few times to make sure it's free of obstructions.

7. Attach the Guide Arm and Hub to the Check Spindle once again by opening or closing the door until the oval slots align. Secure arm with the 1/4"-20 X 1" FHMS using Cat. No. 24221 Loctite® 242® Threadlocker.
BALANCER DOOR WITH GEARBOX

Adjusting the door’s closing characteristics require back-and-fourth changes to the Gearbox Tensioner and the LCN Concealed Closer attached to the top of the Check Track. You will need to set a medium amount of spring force at the Gearbox before making adjustments to the LCN closer. As you increase the hydraulic closing resistance, you will also need to increase the spring tension of the Gearbox.

STEP 9: ADJUST CLOSING FORCE

With the Balancer Door centered over the threshold or against the door stop, release any tension by using the Pawl Tool. Pushing forward on the Pawl Tool while holding the Hex Wrench allows the spring tension to relax in a controlled manner. Without the Hex Wrench in place the torsion spring could rapidly unwind to zero force.

Remove the Pawl Tool and use the Hex Wrench to ratchet up the torsion spring force to the desired level. For our left handed door used in this illustration, turn the Hex Wrench counterclockwise. The door will begin to move towards you or tighten against the door stop.

As you increase the resistance of the LCN device in Step 9, you will need to increase the spring tension slightly at the Gearbox.

STEP 10: ADJUST CLOSING SPEED

The LCN Overhead Concealed Closer serves as a speed check device with three adjustments.

1. Backcheck Adjustment: Adjust slightly to obtain a very light Backcheck Setting. It should not be noticeable under average slow opening but should resist rapid opening movement that could occur during high winds CW = Slower and CCW = Faster.

2. Closing Speed Adjustment: Adjust as desired. CW = Slower and CCW = Faster.

3. Latch Speed Adjustment: Adjust so that the door does not "bounce" off of the jamb when it closes. CW = Slower and CCW = Faster.

Use a 5/16" (8 mm) T-Handle Hex Wrench (Not Included) to make all adjustments.
STEP 11: ADJUST PIVOT BLOCK

The Adjustible Pivot Blocks located on the top and bottom of each door can be used to reduce small gaps and misalignments. The Retaining Screws are easily accessible without removing the door.

Open the door 45 degrees and block the bottom outside stile up off the floor with tapered wood shims. Only adjust one Pivot Block at a time. Loosen but DO NOT REMOVE the retaining screws. Adjust to the desired gap by adding or removing shims. Tighten the Retaining Screws, close door and check gaps. Misalignments up to 1/4" can be corrected with this procedure.

**WARNING:** Do not attempt this procedure without an assistant. Heavy, uncontrolled doors can cause serious injuries. DO NOT REMOVE the Retaining Screws.

NOTE: After adjusting door alignment, remove one screw at a time, apply Cat. No. 24221 Loctite® 242® Threadlocker to threads and re-insert.
BALANCER DOOR WITH GEARBOX

MAINTENANCE

Proper maintenance is critical to the life and operation of the Balancer Door System. It is important to regularly clean environmental debris from areas adjacent to moving parts such as bearings, roller tracks and gear assemblies.

**DO NOT LUBRICATE MOVING PARTS.** Each component is shipped from the factory with ample lubrication which, if kept clean, will provide a long service life. Compressed air, soft clean towels, and a small brush are recommended for most cleaning and maintenance procedures.

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**TOP PIVOT ARM**
*(Check Monthly)*
Wipe debris from arm and pivot block. Blow away any dirt between block and arm joint.

**TOP ROLLER TRACK**
*(Check Monthly)*
Wipe dirt and debris from inside track with a damp cloth. Check for smooth operation.

**WEATHERSTRIPS**
*(Check Monthly)*
Blow dirt from pile and wipe off any excess moisture.

**DOOR GLASS**
*(Check Regularly)*
Clean with conventional glass cleaners. Avoid build up of grime and hand prints.

**GEARBOX ADJUSTMENT**
*(Check Regularly)*
Blow away dirt. Brush or wipe grime away from surrounding area. Dry excessive moisture.

**BRUSHED STAINLESS**
*(Check Regularly)*
Wipe down with a damp towel on a regular basis. Remove any build up of salt and grime.

**BOTTOM PIVOT ARM**
*(Check Regularly)*
Wipe debris from arm and pivot block. Blow away any dirt between block and arm joint.

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*Inspection intervals are suggestions. Inspection and maintenance should be based on actual cycle levels and environmental conditions.
BALANCER DOOR WITH GEARBOX

JOB SITE ESSENTIALS
Helpful Tools and Supplies for Installing CRL–U.S. Aluminum Entrances, Storefronts, Windows, and Curtain Wall Systems

CRL Digital Laser Level Tool
CAT. NO. 406065

CRL Plumb Bob Alignment Tool for Premium Balanced Doors
CAT. NO. BDPS105

CRL .34 Fl. Oz. (10 ml) Bottle Loctite® 242® Threadlocker
CAT. NO. 24221

CRL Glass Cleaner
CAT. NO. 1973

CRL Glass Wipes
CAT. NO. 1550

CRL 95C Silicone Building Sealant

CRL PHS Series Plastic Horseshoe Shims

CRL Sure-Grip Vacuum Lifter
CAT. NO. S338

CRL 12:1 Ratio Strap Frame Caulking Gun
CAT. NO. GA1203

CRL M64 Modified Smooth Polyurethane Construction Sealant

CRL M66 Modified Grainy Polyurethane Construction Sealant

CRL Door Jack
CAT. NO. DJ1

CRL 18 Volt Cordless Variable Speed Impact Driver/Drill Kit
CAT. NO. LD147

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